adding to each transition leaving "p" a non-empty-string transition, wherein each state "q" is left with its weights pre- $\otimes$ -multiplied by an  $\epsilon$ -distance from state "p" to a state "q" in the automaton A.

(NEW) The computer readable medium of claim 21, the method on the computer readable medium further comprising:

removing inaccessible states using a depth-first search of the automaton A.

38. (NEW) The computer readable medium of claim 31, wherein the step of adding to E[p] non-empty-string transitions further comprises leaving q with weights  $(d[p,q] \otimes w[e])$  to the transitions leaving p.

30 34. (NEW) The computer readable medium of claim 31, wherein the step of computing εclosure for each input state of an input automaton A further comprises:

removing all transitions not labeled with an empty string from automaton A to produce an automaton  $A_\epsilon$ ;

decomposing  $A_\epsilon$  into its strongly connected components; and computing all-pairs shortest distances in each component visited in reverse topological order.

(NEW) A circuit programmed to operate a method of removing an empty string term from an automaton A having a set of states "p" and a set of states "q", the method comprising:

computing an \(\varepsilon\)-closure for each state "p" of the automaton A; modifying outgoing transitions of each state "p" by:

removing each transition labeled with an empty string; and adding to each transition leaving "p" a non-empty-string transition, wherein each state "q" is left with its weights pre-multiplied by an ε-distance from state "p" to a state "q" in the automaton A.

36. (NEW) The circuit of claim 35, the method programmed into the circuit further comprising:

removing inaccessible states using a depth-first search of the automaton A.

(NEW) The circuit of claim 35, wherein the step of adding to E[p] non-empty-string transitions further comprises leaving q with weights  $(d[p,q] \otimes w[e])$  to the transitions leaving p.

38. (NEW) The circuit of claim 35, wherein the step of computing ε-closure for each input state of an input automaton A further comprises:

removing all transitions not labeled with an empty string from automaton A to produce an automaton  $A_\epsilon$ ;

decomposing  $A_\epsilon$  into its strongly connected components; and computing all-pairs shortest distances in each component visited in reverse topological order.

(NEW) A computer readable medium programmed to operate a method of removing an empty string term from a transducer A having a set of states "p" and a set of states "q", the method comprising:

computing an \(\epsilon\)-closure for each state "p" of the transducer A;

modifying outgoing transitions of each state "p" by:

removing each transition labeled with an empty string; and adding to each transition leaving "p" a non-empty-string transition, wherein each state "q" is left with its weights pre-Θ-multiplied by an ε-distance from state "p" to a state "q" in the transducer A.

(NEW) The computer readable medium of claim 39, the method on the computer readable medium further comprising:

removing inaccessible states using a depth-first search of the transducer A.

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(NEW) The computer readable medium of claim 39, wherein the step of adding to E[p] non-empty-string transitions further comprises leaving q with weights  $(d[p,q] \otimes w[e])$  to the transitions leaving p.

γ2. (NEW) The computer readable medium of claim 39, wherein the step of computing εclosure for each input state of an input transducer A further comprises:

removing all transitions not labeled with an empty string from transducer A to produce a transducer  $A_{\epsilon}$ ;

decomposing  $A_\epsilon$  into its strongly connected components; and computing all-pairs shortest distances in each component visited in reverse topological order.

(NEW) A circuit programmed to operate a method of removing an empty string term from a transducer A having a set of states "p" and a set of states "q", the method comprising:

computing an ε-closure for each state "p" of the transducer A;

modifying outgoing transitions of each state "p" by:

removing each transition labeled with an empty string; and

adding to each transition leaving "p" a non-empty-string transition, wherein each state "q" is left with its weights pre-⊗-multiplied by an ε-distance from state "p" to a state "q" in the transducer A.

42. (NEW) The circuit of claim 43, the method programmed into the circuit further comprising:

removing inaccessible states using a depth-first search of the transducer A.

(NEW) The circuit of claim 43, wherein the step of adding to E[p] non-empty-string transitions further comprises leaving q with weights  $(d[p,q] \otimes w[e])$  to the transitions leaving p.

46. (NEW) The circuit of claim 48, wherein the step of computing  $\varepsilon$ -closure for each input state of an input transducer A further comprises:

removing all transitions not labeled with an empty string from transducer A to produce a transducer  $A_\epsilon$ ;

decomposing  $A_\epsilon$  into its strongly connected components; and computing all-pairs shortest distances in each component visited in reverse topological order.

(NEW) An automaton B having no ε-transitions, the automaton B produced according to a method of removing the ε-transitions from an input automaton A having a set of states "p" and a set of states "q", the method comprising:

computing an  $\epsilon$ -closure for each state "p" of the input automaton; modifying outgoing transitions of each state "p" by:

removing each ε-transitions; and

adding to each transition leaving "p" a non- $\epsilon$ -transitions, wherein each state "q" is left with its weights pre- $\otimes$ -multiplied by an  $\epsilon$ -distance from state "p" to a state "q" in the input automaton A.

(NEW) The automaton of claim  $\mathcal{A}$ , the method of creating the automaton B further comprising:

removing inaccessible states using a depth-first search of the input automaton.

49. (NEW) The automaton of claim 47, wherein the step of adding to E[p] non-ε-transitions further comprises leaving q with weights (d[p,q]  $\otimes$  w[e]) to the transitions leaving p.

50. (NEW) A automaton of claim 47, wherein the step of computing an ε-closure for each input state of an input automaton A further comprises:

removing all transitions not labeled with an empty string from automaton A to produce an automaton  $A_{\epsilon}$ ;

decomposing A<sub>ε</sub> into its strongly connected components; and

computing all-pairs shortest distances in each component visited in reverse topological order.

(NEW) A transducer B having no ε-transitions, the transducer B produced according to a method of removing the ε-transitions from an input transducer A having a set of states "p" and a set of states "q", the method comprising:

computing an  $\epsilon$ -closure for each state "p" of the input transducer; modifying outgoing transitions of each state "p" by:

removing each ε-transitions; and

adding to each transition leaving "p" a non- $\epsilon$ -transitions, wherein each state "q" is left with its weights pre- $\otimes$ -multiplied by an  $\epsilon$ -distance from state "p" to a state "q" in the input transducer A.

50 52. (NEW) The automaton of claim 51, the method of creating the transducer B further comprising:

removing inaccessible states using a depth-first search of the input transducer.

53. (NEW) The automaton of claim 51, wherein the step of adding to E[p] non- $\varepsilon$ -transitions further comprises leaving q with weights (d[p,q]  $\otimes$  w[e]) to the transitions leaving p.

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y<sup>4</sup>. (NEW) A automaton of claim y<sup>1</sup>, wherein the step of computing an ε-closure for each input state of an input transducer A further comprises:

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removing all transitions not labeled with an empty string from transducer A to produce a transducer  $A_{\epsilon}$ ;

decomposing  $A_\epsilon$  into its strongly connected components; and computing all-pairs shortest distances in each component visited in reverse topological order.

(NEW) A computer readable medium storing an executable automaton B having no ε-transitions, the automaton B produced according to a method of removing ε-transitions from an input automaton A having a set of states "p" and a set of states "q", the method comprising:

computing an ε-closure for each state "p" of the input automaton; modifying outgoing transitions of each state "p" by:

removing each ε-transitions; and

adding to each transition leaving "p" a non- $\epsilon$ -transitions, wherein each state "q" is left with its weights pre-multiplied by an  $\epsilon$ -distance from state "p" to a state "q" in the input automaton.

56. (NEW) A computer readable medium storing an executable transducer B having no ε-transitions, the transducer B produced according to a method of removing ε-transitions from an input transducer A having a set of states "p" and a set of states "q", the method comprising:

computing an  $\epsilon$ -closure for each state "p" of the input automaton; modifying outgoing transitions of each state "p" by: removing each  $\epsilon$ -transitions; and

emoving each e-transitions, and